



CERTIFICATE OF APPROVAL OF WELDING CONSUMABLE FOR SHIP CONSTRUCTION

This certificate is issued to the company named below. The welding consumable or combination described has been tested in accordance with the requirements of Lloyd's Register for use in ship construction. This approval is subject to annual tests being carried out in accordance with the requirements of Lloyd's Register. The continued validity of this approval will be confirmed by appropriately dated Annual Reapproval Certificates issued to the company.

Company	Stanvac International Limited
Address	Ground Floor, Plot 551, Pace City II, Sector 37, Gurugram, Haryana, 122001, India
Type of welding consumable	Section 3 - Covered Electrodes
Trade name	Stavinox 7018
Welding Process	Shielded Metal Arc Welding
Grade & Technique	3Y40m
Welding Positions	Downhand, horizontal-vertical, vertical upward and overhead only.
Weld Type	Butt and Fillet Welding.
Diameter (mm)	2.5mm - 5.0mm
Current	AC/DC(+)
Remarks	Approved low hydrogen consumable, conforming to standard H5.

71 Fenchurch Street, London, EC3M 4BS, United Kingdom

Jaspal Nirankari

Welding Team Lead - Principal Specialist to
Lloyd's Register EMEA
A member of the Lloyd's Register group

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